

Work Order ID 58774

Tuesday, May 18, 2010 3:06:33 PM



Page 1

Item ID:	D350-607-441	Accept		Setup	Start	
Revision ID:						
Item Name:	Heli-Utility-Basket				Stop	
Start Date:	5/18/2010	Start Qty:	1.00			
Required Date:	5/28/2010	Req'd Qty:	1.00			
Reference:						

Approvals:	Process Plan:	<u>mf</u>	Date:	<u>10-5-18</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-2	B

100		0.00
	DOCUMENT CONTROL	
DC		0.00
Document Control	Memo	
	Photocopy bluefile & type labels per PPPD350-607-441 CHG001	

S 10/5/26

for BG 10/05/26

110	Pick Kit	0.00
Packaging		0.00
Packaging	Memo	

10/5/26 ①

120	QC4- 100% Inspect kits for completeness	0.00
QC		0.00
Quality Control	Memo	

S 10/5/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-607-441

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 5/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-441

*DRH**10/15/26*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/15/26
CA 10/15/26

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Picklist Print

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Work Order ID: 58774

Parent Item: D350-607-441

Parent Item Name: Heli-Utility-Basket

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Date: 5/18/2010

Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D350-607-411		Manufactured	No			110	Each	5.0000	1			
Quick Release Basket Mounting Installation												

CHLWOL

Location Loc Qty Loc Code

PK 4

58547 4

PKG 1

58547 1

D3911-041

Manufactured No

110 Each 2.0000



Basket Installation Stud Assembly, Lower

Location Loc Qty Loc Code

st507 2

57842 2

D3911-043

Manufactured No

110 Each 2.0000



Aft Eyebolt Receiver Assembly

Location Loc Qty Loc Code

st507 2

57841 2

D3912-041

Manufactured No

110 Each 2.0000



Eyebolt Receiver Assembly

Location Loc Qty Loc Code

ST096 2

58517 2

D4030-041

Manufactured No

110 Each 0.0000



Long Basket Assembly (350)



B58776

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Work Order ID: 58774



Parent Item: D350-607-441



Parent Item Name: Heli-Utility-Basket

Start Date: 5/18/2010

Required Date: 5/28/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4085-1 		Manufactured	No			110	Each	9.0000	1			
Placard, Instructions												

Location Loc Qty Loc Code

ENG 4
57475 4
ST112 5
57812 5

AN4-13A 	Purchased	No				110	Each	211.0000	6			
Bolt												

Location Loc Qty Loc Code

ST351 211
114523 211

MS21042L4 	Purchased	No				110	Each	1,797.000	6			
Nut												

Location Loc Qty Loc Code

ST139 2
111827 2
ST300 1795
113422 80
114523 1707
9063 8

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Shop Packet Print

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149F0432P		Purchased	No			110	Each	347.0000	12			



Washer



5/14/26

Location

Loc Qty

Loc Code

ST275

347

112940

92

114405

1

114576

254

114576

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56. WEIGHT AND BALANCE

Item	Weight	LATERAL		VERTICAL	
		Arm	Moment	Arm	Moment
1. Heli-Utility Basket	78.0 lb	± 47.8 in	± 3728 in-lb	13.0 in	1034.0 in-lb
2. Heli-Utility Basket	35.4 kg	± 1.21 m	± 42.8 m-kG	3.0 m	107.1 m-kG
3. Heli-Utility Basket	33.0 lb	± 47.8 in	± 3011 in-lb	1.0 in	33.0 in-lb
4. Heli-Utility Basket	28.6 kg	± 1.21 m	± 34.6 m-kG	3.0 m	85.8 m-kG
5. Heli-Utility Basket	56.0 lb	± 47.8 in	± 2677 in-lb	1.0 in	56.0 in-lb
6. Heli-Utility Basket	25.4 kg	± 1.21 m	± 30.7 m-kG	3.0 m	77.1 m-kG
7. Heli-Utility Basket	48.0 lb	± 47.8 in	± 2151 in-lb	1.0 in	48.0 in-lb
8. Heli-Utility Basket	20.4 kg	± 1.21 m	± 24.7 m-kG	3.0 m	75.6 m-kG
9. Heli-Utility Basket	5.3 lb	± 39.5 in	± 215 in-lb	1.0 in	5.3 in-lb
10. Heli-Utility Basket	2.7 kg	± 0.93 m	± 2.5 m-kG	3.0 m	8.1 m-kG

57. PARTS LIST

QTY	QTY	PART NUMBER	DESCRIPTION
1	1	D350-607-441	HELI-UTILITY BASKET
1	1	D350-607-443	HELI-UTILITY BASKET
1	1	D350-607-445	HELI-UTILITY BASKET
1	1	D350-607-447	HELI-UTILITY BASKET
1	1	D350-607-411	QUICK RELEASE BASKET MOUNT ASSEMBLY
1	1	D3908-041	AFT X-TUBE ASSEMBLY
1	1	D3909-041	FWD X-TUBE ASSEMBLY
1	4	D3910-3	X-TUBE
1	1	D3911-041	BASKET ASSEMBLY (LOWER)
1	1	D3911-045	AFT X-TUBE ASSEMBLY
1	1	D3912-041	EYEBOLT ASSEMBLY
1	8	D3984-030	RUBBER TUBING
1	1	D4030-041	LONG TUBE
1	1	D4030-043	LONG TUBE
1	1	D4032-041	SHORT TUBE
1	1	D4032-043	SHORT TUBE
1	1	D4085-1	PLACARD
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
6	6	MS21042L4	NUT
12	12	NAS1149FC432P	WASHER

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